

Work Order ID 165161

Wednesday, August 16, 2017 8:00:53 AM

165161

Page 1

Item ID: **D5033-1**

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Rigid Polyurethane Foam

Start Date: 8/16/2017 Start Qty: 160.00

160

Cust Item ID:

Required Date: 9/7/2017 Req'd Qty: 160.00

160

Customer:

Reference:

DAS

Approvals:

Process Plan:

21
8-89Date: **AUG 16 2017**

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D5033

B

100

0.00

DAS
13
8-89***100***

PURCHASING

Purchasing

Memo

37475

0.00

Purchasing

Issue P/O:

Vendor: ACP COMPOSITES

Vendor Part#: LP-06D 1/8"

Material release note is required

160**SLB****2017/08/17**

110

0.00

110

Receive & Inspect for Damage & Mat'l Certs

Packaging

Memo

Ensure material release note is attached

0.00

160 80 17-9-20

165161

Wednesday, August 16, 2017 8:00:53 AM

N900040100

Setup Start *NS1*

Stop *NS2*

160

Cust Item ID:

160

Customer:

Reference:

Run Start *NR1*

Stop *NR2*

[illegible]

DAS
21
9-89

SEP 22 2017

Picklist Print

- Wednesday, August 16, 2017 8:01:03 AM

Page 1

Work Order ID: 165161

165161

Parent Item: D5033-1

D5033-1

Parent Item Name: Rigid Polyurethane Foam

Start Date: 8/16/2017

Required Date: 9/7/2017

Start Qty: 160.00

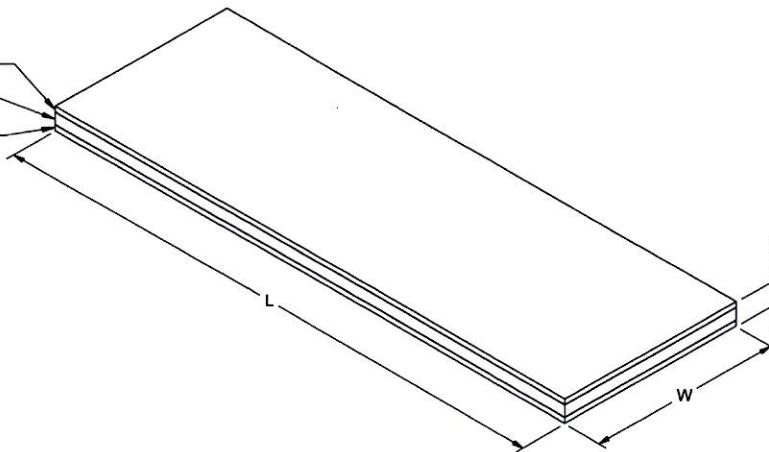
Required Qty: 160.00

Comments: IPP REV:A 14.01.08 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
LP-FC125-FG1-9		Purchased	No			100	sf	0.0000	1	160			
I P-FC125-FG1-9													
Fiberglass 1 Ply/Foam Panel 125"x48"x96"													
									**	<u>160 sf 12-9-24</u>			

SPECIFICATION CONTROL DRAWING

AX-3110 FIBERGLASS 1 PLY LAYER
FR3706 POLYURETHANE FOAM
AX-3110 FIBERGLASS 1 PLY LAYER



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 165161 MJS
1708-16

D5033-X

DART PART NUMBER	DESCRIPTION	POSSIBLE VENDOR	VENDOR PART NUMBER	MATERIAL	W	L	T	WEIGHT (lbs)
D5033-1	RIGID POLYURETHANE FOAM	ACP COMPOSITES	LP-FC125-FG1-9	PER FIGURE	48	96	0.125	1.97

NOTES:

- 1) MATERIAL: PER FIGURE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5033-X" & DART B/N PER DART QSI 044 6.1
- 7) WEIGHT: SEE TABLE

RELEASED

2015 JAN 26
ECN 14-634

B	LP-FC125-FG1-9 WAS LP-06D 1/8" (ZN B5-1)	RF	14.11.28
A	NEW ISSUE	RF	13.12.09
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	JLM	D5033	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	FOAM CORE	NTS
DATE	14.11.28	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO37475**

Purchase Order Date 8/18/2017 3:32:06 PM
PO Print Date 8/24/2017

Page Number 1 of 2

Order From :
ACP COMPOSITES
78 LINDBERGH AVE,
LIVERMORE, CALIFORNIA 94551

VU-ACP001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Contact Name
Vendor Phone 925-443-5900

Ship To Contact
Ship To Phone
Ship Via: Journey Freight collect
Ship Acct:

Buyer Diane Baker
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB EXW - (Ex Works)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	LP-FC125-FG1-9	Fiberglass 1 Ply/Foam Panel 125"x48"x96"	9/25/2017 Yes 9/25/2017	FN	160.00 sf	\$14.12	\$2,258.75

AS PER DWG D5033 REV. B
B165161
5 SHEET OF 4' X 8'

Line Total: \$2,258.75

3	71475-25	HANDLING FEE	9/25/2017 Yes 9/25/2017		1.00 Each	\$50.00	\$50.00
---	----------	--------------	-------------------------------	--	--------------	---------	---------

Line Total: \$50.00

SPR 9-20

Note:

8/24/2017



ACP Composites, Inc
78 Lindbergh Ave.
Livermore CA 94551
United States
(925) 443-5900
www.acpsales.com

Packing Slip # 10895

Order #
Order Date

87909
8/24/2017

PO #
Ship Date
Ship Via
Tracking #

PO37475
9/7/2017
See Ship Instructions
ForwardAirInc#60258511

Ship To

Chantal Lavoie
Dart Aerospace Ltd.
1270 Aberdeen
Hawkesbury ON K6A 1K7
Canada

Line	Item	Description	Units	Ordered	Shipped	Inventory Detail
1	LP-FC125-FG1-9	.125" x 48" x 96" 6PCF Foam Core, 1 Ply Fiberglass Panel .141" +/- 15% Thickness Tolerance +/- .250" L/W Tolerance Freight Shipping Required	Ea	5	5	Ware-R9(5)
	*Additional Handling-C	Additional Handling Required	Ea	1	1	
	*QA 3	*QA 3 Inspection Level III Drawing Provided- Inspection of length, width, thickness and visual as per customer drawing requirements No Drawing Provided- Inspection to +/- 15% of nominal and visual to ACP cosmetic standards				
	*Cert Standard	Standard Certificate of Conformance Required		1	1	
	*Comments	Panels in need of being perimeter cut				
	*Ship Collect	Ship Collect :Contact Chantal Lavoie for Freight pickup notice W/ weight and dimensions (613) 632-9577				

SP17-9-20



87909

Commercial Invoice

Shipper/Exporter

ACP COMPOSITES
78 LINDBERGH AVENUE
LIVERMORE, CA 94551 USA
(925)443-5900

Consignee

Chantal Lavoie
Dart Aerospace Ltd.
1270 Aberdeen
Hawkesbury ON K6A 1K7
Canada
613-632-5200

Intermediate Consignee

Date

8-September-2017

Invoice No.

87909

Customer PO No.

37475

Currency Used

USD

Country of Origin

USA

B/L / AWB No.

60258511

Final Destination

CANADA

Export Route / Carrier

Terms of Sale

FOB

Terms of Payment

Credit Card

Terms of Freight

No. of Packages

1

Notes**Item & Description****HS No.****Unit Value****Quantity****Weight: Lbs.****Value**

Fiberglass/Foam Panel .125" x 48" x 96"

7019199000

\$451.75

5

80

\$2258.75

Sub Totals

5

80.00

\$2258.75

Freight

\$0

Insurance

\$0

Total Value

\$2258.75

I hereby certify this commercial invoice to be true and correct.

Shipper

J. WALTHER

Title

SHIP. MGR

Date

9/8/17

SP 179-20

North American Free Trade Agreement Certificate of Origin

Exporter Name & Address

ACP COMPOSITES
78 LINDBERGH AVENUE
LIVERMORE, CA 94551 USA
(925)443-5900

Tax ID No.

Producer Name & Address

Same as Exporter

Tax ID No.

Blanket Period

Date From
09/08/2017

Date To
12/31/2017

Importer Name & Address

Chantal Lavoie
Dart Aerospace Ltd.
1270 Aberdeen
Hawkesbury ON K6A 1K7
Canada
Tax ID No.

Description of Goods	HS No.	Preference Criterion	Producer	Net Cost	Country of Origin
Fiberglass/Foam Panel .125" x 48" x 96"	701919900	A	YES	NO	USA

I CERTIFY THAT:

- THE INFORMATION ON THIS DOCUMENT IS TRUE AND ACCURATE AND I ASSUME THE RESPONSIBILITY FOR PROVING SUCH REPRESENTATIONS. I UNDERSTAND THAT I AM LIABLE FOR ANY FALSE STATEMENTS OR MATERIAL OMISSIONS MADE ON OR IN CONNECTION WITH THIS DOCUMENT;
- I AGREE TO MAINTAIN AND PRESENT UPON REQUEST, DOCUMENTATION NECESSARY TO SUPPORT THIS CERTIFICATE, AND TO INFORM, IN WRITING, ALL PERSONS TO WHOM THE CERTIFICATE WAS GIVEN OF ANY CHANGES THAT COULD AFFECT THE ACCURACY OR VALIDITY OF THIS CERTIFICATE;
- THE GOODS ORIGINATED IN THE TERRITORY OF ONE OR MORE OF THE PARTIES, AND COMPLY WITH THE ORIGIN REQUIREMENTS SPECIFIED FOR THOSE GOODS IN THE NORTH AMERICAN FREE TRADE AGREEMENT AND UNLESS SPECIFICALLY EXEMPTED IN ARTICLE 411 OR ANNEX 401, THERE HAS BEEN NO FURTHER PRODUCTION OR ANY OTHER OPERATION OUTSIDE THE TERRITORIES OF THE PARTIES; AND
- THIS CERTIFICATE CONSISTS OF _____ PAGES, INCLUDING ALL ATTACHMENTS.

Authorized Signature

Name
Jason Walther

Title
Shipping Manager

Company
ACP COMPOSITES

Email
shipping@acpsales.com

Date
8-September-2017

Telephone
9254435900



Certificate of Conformance

QP-22-03F

Revision: B

Date: August 18, 2015.

RETAIL CERTIFICATE OF CONFORMANCE - STANDARD

Customer: Dart Aerospace Ltd.

Part #: LP-FC125-FG1-9

Description: .125" x 48" x 96" 6PCF Foam Core, 1 Ply Fiberglass Panel

Quantity Shipped: 5

Order #: PO37475 / SO87909

PD
7.58.20

It is hereby certified that the materials detailed above conform to the current ACP or manufacturer's datasheet or specifications, PO requirements (if applicable) and are in conformance with ACP Composites' quality standards.

If you have any questions, please contact us at (925) 443-5900.

A handwritten signature in black ink, appearing to read "Jessica Sparr", is written over a large, faint, circular watermark.

Jessica Sparr
Vice President
jrsparr@acpsales.com